

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*PIG 6X6\*

Design: **Pig 6x6**

Title:

Stitches: 29,625

Height: 105.9 mm

Width: 152.0 mm

Colors: 13

Colorway: Colorway 1

Zoom: 1.34



# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*PIG 6X6\*

Design: **Pig 6x6**

Title:

Stitches: 29,625  
 Height: 105.9 mm  
 Width: 152.0 mm  
 Colors: 13  
 Colorway: Colorway 1  
 Zoom: 1.34



Machine format: Tajima	43. 3		23,560	1223	Lemon Tart	Madeira Classic 40
Color changes: 55	44. 8		23,855	1336	Saddle Brown	Madeira Classic 40
Stops: 56	45. 12		24,592	1381	Ripe Raspberry	Madeira Classic 40
Trims: 100	46. 7		25,473	1256	Teddy Bear	Madeira Classic 40
Left: 76.0 mm	47. 8		25,949	1336	Saddle Brown	Madeira Classic 40
Right: 76.0 mm	48. 4		26,402	1004	Natural White	Madeira Classic 40
Up: 53.0 mm	49. 8		26,628	1336	Saddle Brown	Madeira Classic 40
Down: 53.0 mm	50. 4		27,813	1004	Natural White	Madeira Classic 40
EndX: 0.0 mm	51. 9		27,996	1127	Loofah	Madeira Classic 40
EndY: 0.0 mm	52. 8		28,219	1336	Saddle Brown	Madeira Classic 40
Area 16097.7 mm²	53. 1		28,565	1051	Bell Pepper	Madeira Classic 40
Max stitch: 11.9 mm	54. 6		28,920	1437		Madeira Classic 40
Min stitch: 0.1 mm	55. 13		29,302	1187	Orchid	Madeira Classic 40
Max jump: 7.0 mm	56. 8		29,623	1336	Saddle Brown	Madeira Classic 40

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	10		1,691	1067	Lemon Chiffon	Madeira Classic 40
2.	11		2,635	1125	Saffron	Madeira Classic 40
3.	2		4,709	1037	Red	Madeira Classic 40
4.	5		5,064	1481		Madeira Classic 40
5.	2		5,238	1037	Red	Madeira Classic 40
6.	5		6,097	1481		Madeira Classic 40
7.	2		6,174	1037	Red	Madeira Classic 40
8.	5		6,322	1481		Madeira Classic 40
9.	6		8,530	1437		Madeira Classic 40
10.	1		8,855	1051	Bell Pepper	Madeira Classic 40
11.	3		10,222	1223	Lemon Tart	Madeira Classic 40
12.	12		10,384	1381	Ripe Raspberry	Madeira Classic 40
13.	7		10,434	1256	Teddy Bear	Madeira Classic 40
14.	8		11,233	1336	Saddle Brown	Madeira Classic 40
15.	12		11,468	1381	Ripe Raspberry	Madeira Classic 40
16.	7		11,886	1256	Teddy Bear	Madeira Classic 40
17.	8		12,094	1336	Saddle Brown	Madeira Classic 40
18.	12		12,669	1381	Ripe Raspberry	Madeira Classic 40
19.	7		13,079	1256	Teddy Bear	Madeira Classic 40
20.	8		13,414	1336	Saddle Brown	Madeira Classic 40
21.	4		14,433	1004	Natural White	Madeira Classic 40
22.	9		14,593	1127	Loofah	Madeira Classic 40
23.	8		14,812	1336	Saddle Brown	Madeira Classic 40
24.	4		15,325	1004	Natural White	Madeira Classic 40
25.	9		15,457	1127	Loofah	Madeira Classic 40
26.	8		15,648	1336	Saddle Brown	Madeira Classic 40
27.	2		16,439	1037	Red	Madeira Classic 40
28.	13		16,562	1187	Orchid	Madeira Classic 40
29.	8		17,053	1336	Saddle Brown	Madeira Classic 40
30.	3		17,771	1223	Lemon Tart	Madeira Classic 40
31.	8		17,943	1336	Saddle Brown	Madeira Classic 40
32.	12		18,716	1381	Ripe Raspberry	Madeira Classic 40
33.	7		19,323	1256	Teddy Bear	Madeira Classic 40
34.	8		19,768	1336	Saddle Brown	Madeira Classic 40
35.	4		21,095	1004	Natural White	Madeira Classic 40
36.	9		21,162	1127	Loofah	Madeira Classic 40
37.	8		21,483	1336	Saddle Brown	Madeira Classic 40
38.	10		21,776	1067	Lemon Chiffon	Madeira Classic 40
39.	6		21,833	1437		Madeira Classic 40
40.	7		22,167	1256	Teddy Bear	Madeira Classic 40
41.	4		22,204	1004	Natural White	Madeira Classic 40
42.	8		22,563	1336	Saddle Brown	Madeira Classic 40

# Color Film

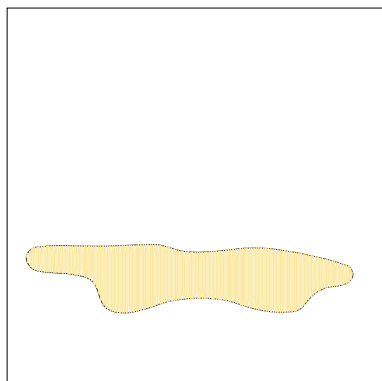
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## \*PIG 6X6\*

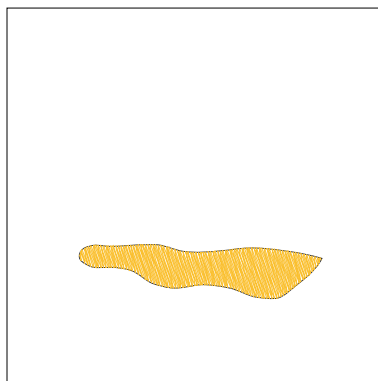
Design: **Pig 6x6**

Title:

Stitches: 29,625  
Height: 105.9 mm  
Width: 152.0 mm  
Colors: 13  
Colorway: Colorway 1  
Zoom: 0.31



Stop #: 1  
Element:  
Code: 1067  
Name: Lemon Chiffon  
Chart: Madeira Classic 40  
Stitches: 1,691  
Thread used: 10.90m



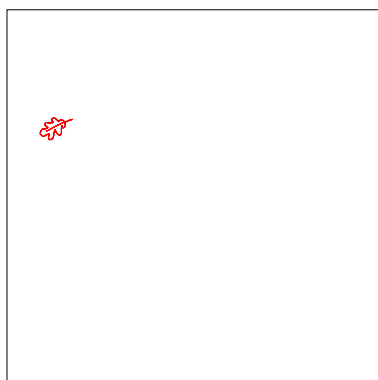
Stop #: 2  
Element:  
Code: 1125  
Name: Saffron  
Chart: Madeira Classic 40  
Stitches: 944  
Thread used: 5.85m



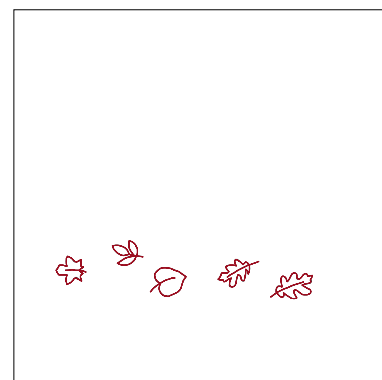
Stop #: 3  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 2,074  
Thread used: 7.64m



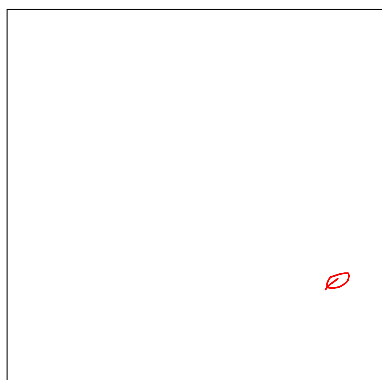
Stop #: 4  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 355  
Thread used: 1.31m



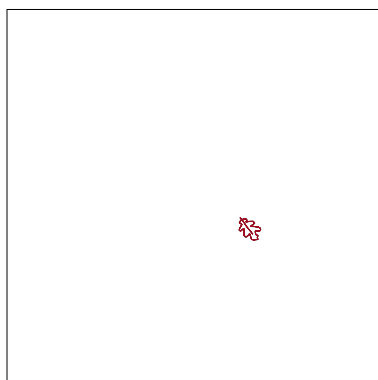
Stop #: 5  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 174  
Thread used: 0.59m



Stop #: 6  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 859  
Thread used: 3.08m



Stop #: 7  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 77  
Thread used: 0.31m



Stop #: 8  
Element:  
Code: 1481  
Name:  
Chart: Madeira Classic 40  
Stitches: 148  
Thread used: 0.51m



Stop #: 9  
Element:  
Code: 1437  
Name:  
Chart: Madeira Classic 40  
Stitches: 2,208  
Thread used: 8.17m

# Color Film

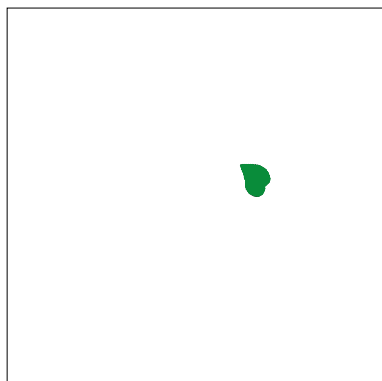
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## \*PIG 6X6\*

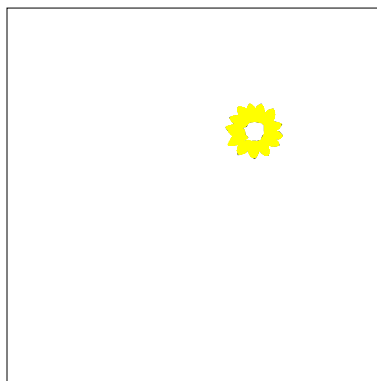
Design: **Pig 6x6**

Title:

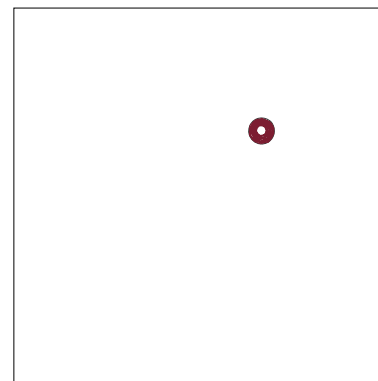
Stitches: 29,625  
Height: 105.9 mm  
Width: 152.0 mm  
Colors: 13  
Colorway: Colorway 1  
Zoom: 0.31



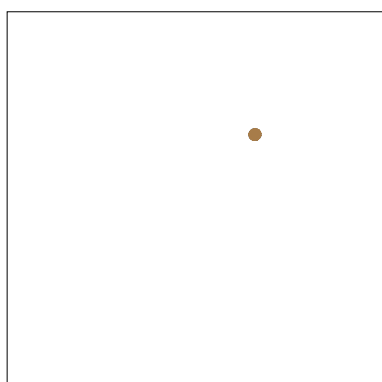
Stop #: 10  
Element:  
Code: 1051  
Name: Bell Pepper  
Chart: Madeira Classic 40  
Stitches: 325  
Thread used: 1.78m



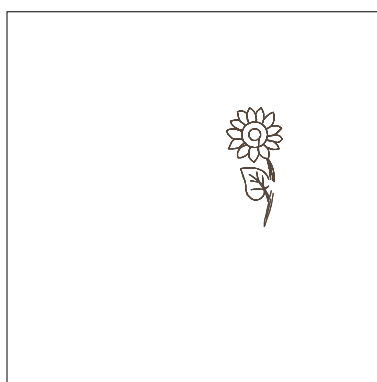
Stop #: 11  
Element:  
Code: 1223  
Name: Lemon Tart  
Chart: Madeira Classic 40  
Stitches: 1,367  
Thread used: 5.88m



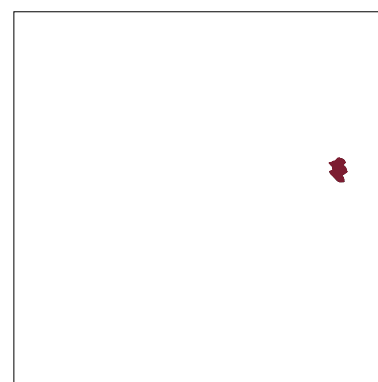
Stop #: 12  
Element:  
Code: 1381  
Name: Ripe Raspberry  
Chart: Madeira Classic 40  
Stitches: 162  
Thread used: 0.75m



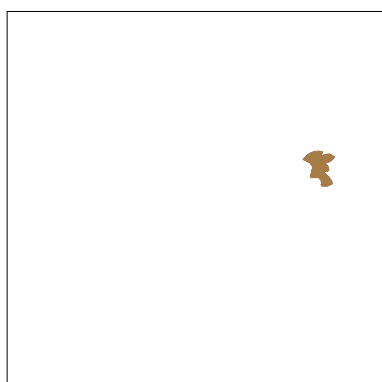
Stop #: 13  
Element:  
Code: 1256  
Name: Teddy Bear  
Chart: Madeira Classic 40  
Stitches: 50  
Thread used: 0.33m



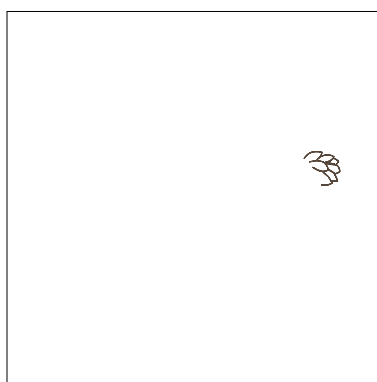
Stop #: 14  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 799  
Thread used: 2.94m



Stop #: 15  
Element:  
Code: 1381  
Name: Ripe Raspberry  
Chart: Madeira Classic 40  
Stitches: 235  
Thread used: 1.04m



Stop #: 16  
Element:  
Code: 1256  
Name: Teddy Bear  
Chart: Madeira Classic 40  
Stitches: 418  
Thread used: 1.94m



Stop #: 17  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 208  
Thread used: 0.76m



Stop #: 18  
Element:  
Code: 1381  
Name: Ripe Raspberry  
Chart: Madeira Classic 40  
Stitches: 575  
Thread used: 2.69m

# Color Film

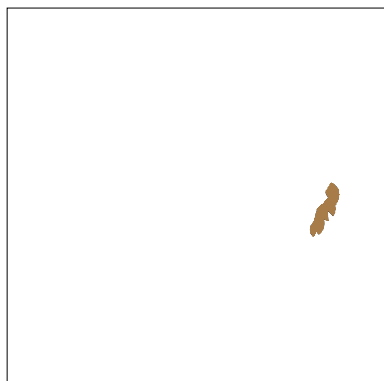
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## \*PIG 6X6\*

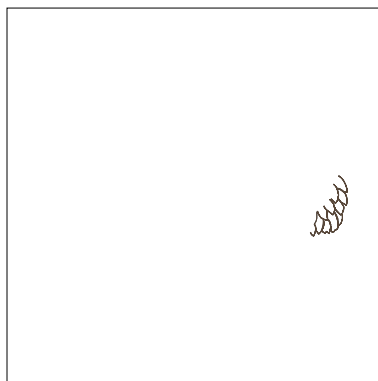
Design: **Pig 6x6**

Title:

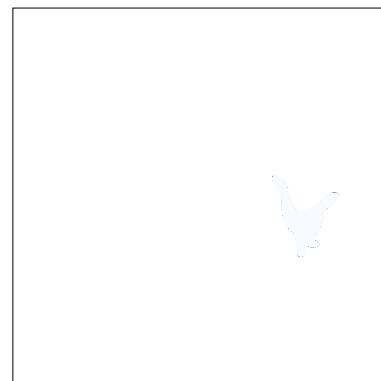
Stitches: 29,625  
Height: 105.9 mm  
Width: 152.0 mm  
Colors: 13  
Colorway: Colorway 1  
Zoom: 0.31



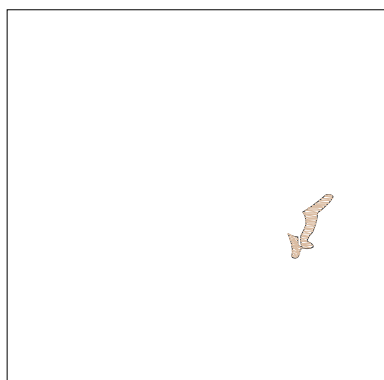
Stop #: 19  
Element:  
Code: 1256  
Name: Teddy Bear  
Chart: Madeira Classic 40  
Stitches: 410  
Thread used: 1.94m



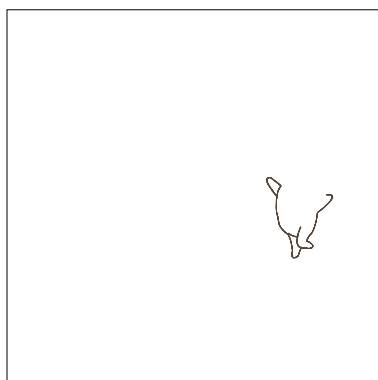
Stop #: 20  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 335  
Thread used: 1.20m



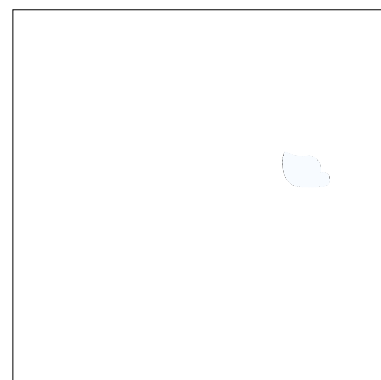
Stop #: 21  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 1,019  
Thread used: 5.24m



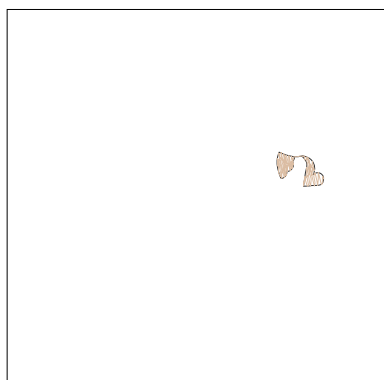
Stop #: 22  
Element:  
Code: 1127  
Name: Loofah  
Chart: Madeira Classic 40  
Stitches: 160  
Thread used: 0.73m



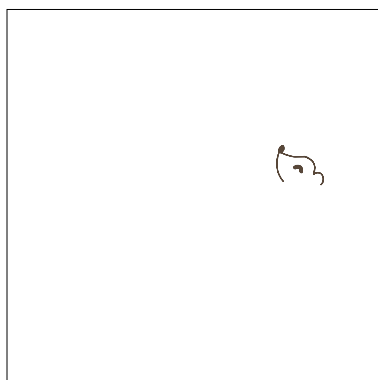
Stop #: 23  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 219  
Thread used: 0.85m



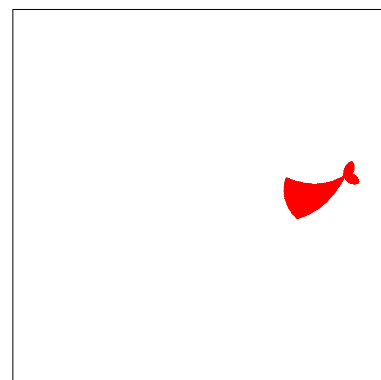
Stop #: 24  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 513  
Thread used: 2.98m



Stop #: 25  
Element:  
Code: 1127  
Name: Loofah  
Chart: Madeira Classic 40  
Stitches: 132  
Thread used: 0.63m



Stop #: 26  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 191  
Thread used: 0.71m



Stop #: 27  
Element:  
Code: 1037  
Name: Red  
Chart: Madeira Classic 40  
Stitches: 791  
Thread used: 4.33m

# Color Film

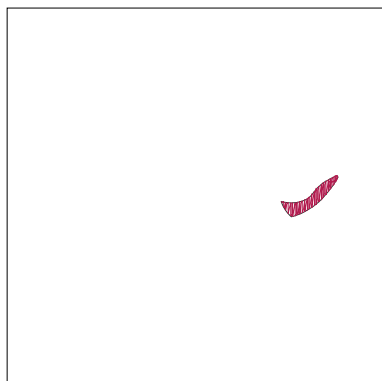
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## \*PIG 6X6\*

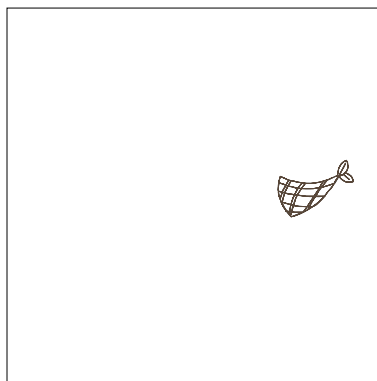
Design: **Pig 6x6**

Title:

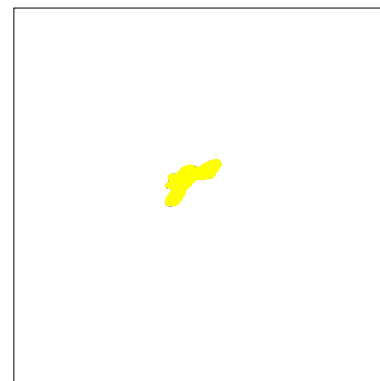
Stitches: 29,625  
Height: 105.9 mm  
Width: 152.0 mm  
Colors: 13  
Colorway: Colorway 1  
Zoom: 0.31



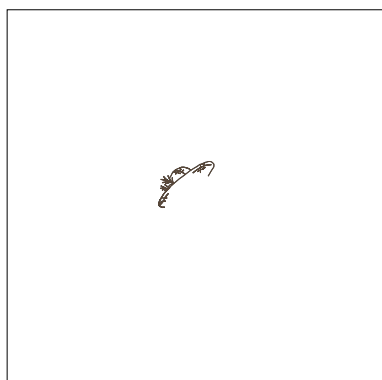
Stop #: 28  
Element:  
Code: 1187  
Name: Orchid  
Chart: Madeira Classic 40  
Stitches: 123  
Thread used: 0.63m



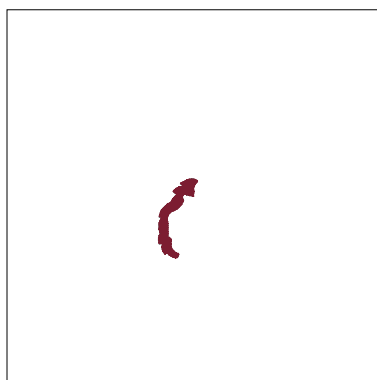
Stop #: 29  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 491  
Thread used: 2.06m



Stop #: 30  
Element:  
Code: 1223  
Name: Lemon Tart  
Chart: Madeira Classic 40  
Stitches: 718  
Thread used: 3.54m



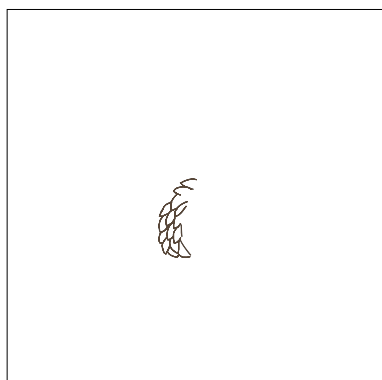
Stop #: 31  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 172  
Thread used: 0.65m



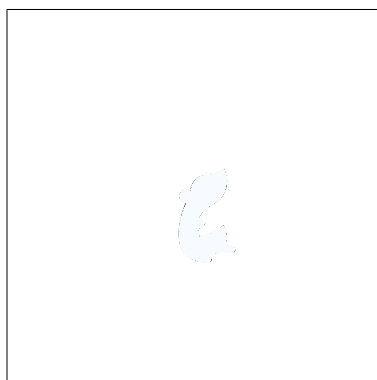
Stop #: 32  
Element:  
Code: 1381  
Name: Ripe Raspberry  
Chart: Madeira Classic 40  
Stitches: 773  
Thread used: 3.27m



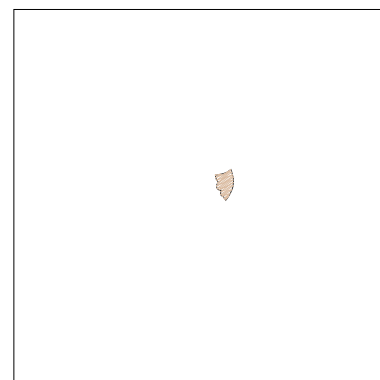
Stop #: 33  
Element:  
Code: 1256  
Name: Teddy Bear  
Chart: Madeira Classic 40  
Stitches: 607  
Thread used: 2.68m



Stop #: 34  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 445  
Thread used: 1.62m



Stop #: 35  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 1,327  
Thread used: 7.61m



Stop #: 36  
Element:  
Code: 1127  
Name: Loofah  
Chart: Madeira Classic 40  
Stitches: 67  
Thread used: 0.34m

# Color Film

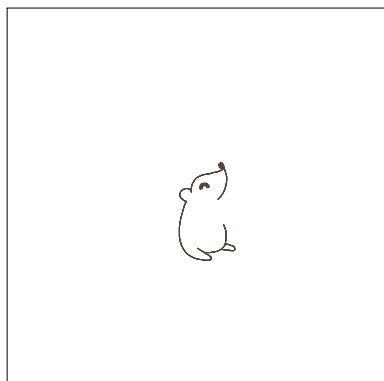
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## \*PIG 6X6\*

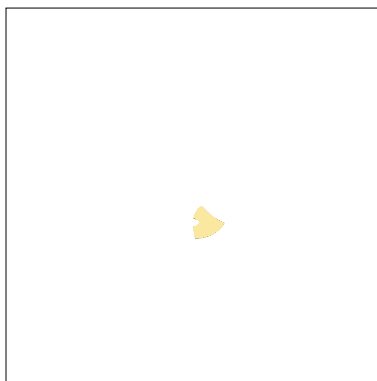
Design: **Pig 6x6**

Title:

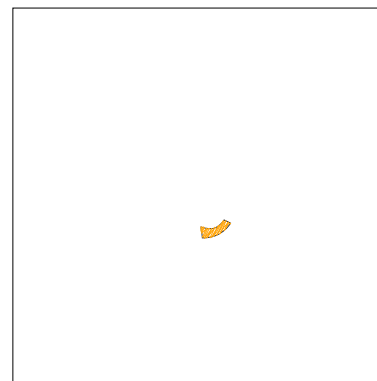
Stitches: 29,625  
Height: 105.9 mm  
Width: 152.0 mm  
Colors: 13  
Colorway: Colorway 1  
Zoom: 0.31



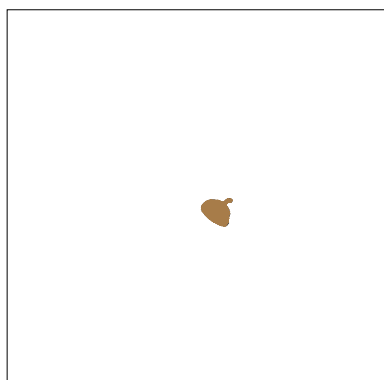
Stop #: 37  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 321  
Thread used: 1.24m



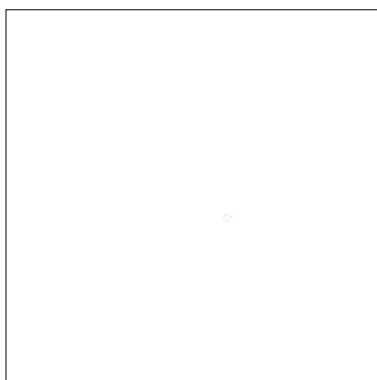
Stop #: 38  
Element:  
Code: 1067  
Name: Lemon Chiffon  
Chart: Madeira Classic 40  
Stitches: 293  
Thread used: 1.54m



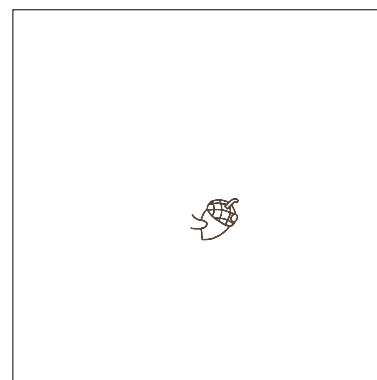
Stop #: 39  
Element:  
Code: 1437  
Name:  
Chart: Madeira Classic 40  
Stitches: 57  
Thread used: 0.26m



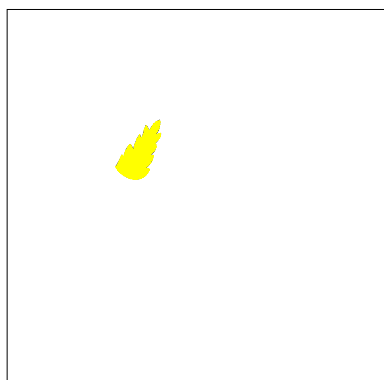
Stop #: 40  
Element:  
Code: 1256  
Name: Teddy Bear  
Chart: Madeira Classic 40  
Stitches: 334  
Thread used: 1.71m



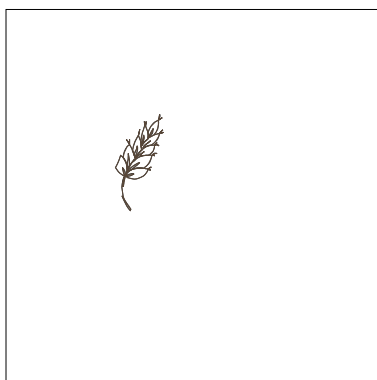
Stop #: 41  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 37  
Thread used: 0.16m



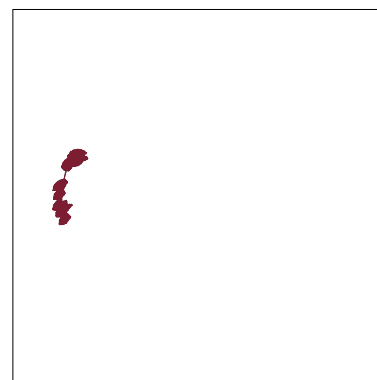
Stop #: 42  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 359  
Thread used: 1.33m



Stop #: 43  
Element:  
Code: 1223  
Name: Lemon Tart  
Chart: Madeira Classic 40  
Stitches: 997  
Thread used: 4.78m



Stop #: 44  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 295  
Thread used: 1.10m



Stop #: 45  
Element:  
Code: 1381  
Name: Ripe Raspberry  
Chart: Madeira Classic 40  
Stitches: 737  
Thread used: 3.05m

# Color Film

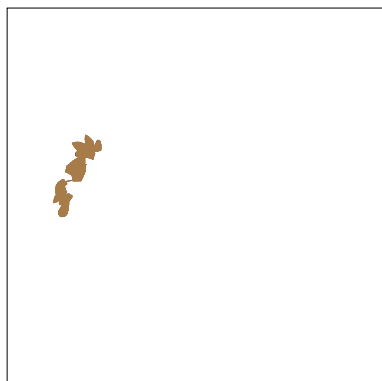
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## \*PIG 6X6\*

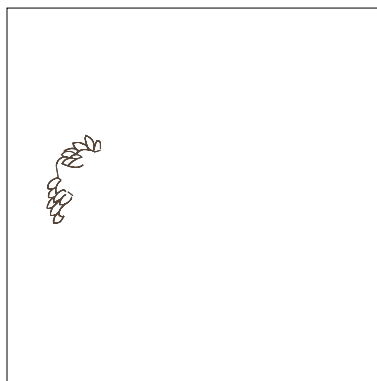
Design: **Pig 6x6**

Title:

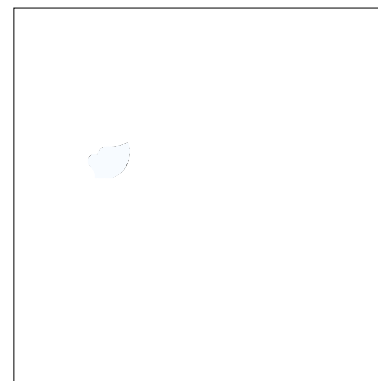
Stitches: 29,625  
Height: 105.9 mm  
Width: 152.0 mm  
Colors: 13  
Colorway: Colorway 1  
Zoom: 0.31



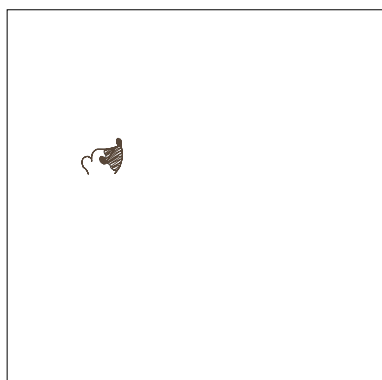
Stop #: 46  
Element:  
Code: 1256  
Name: Teddy Bear  
Chart: Madeira Classic 40  
Stitches: 881  
Thread used: 3.81m



Stop #: 47  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 476  
Thread used: 1.67m



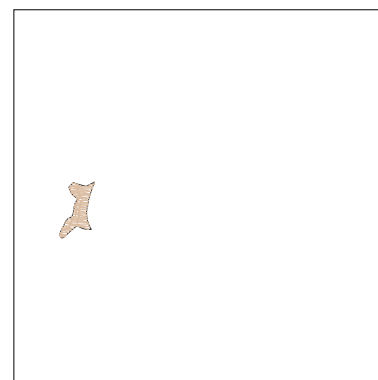
Stop #: 48  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 453  
Thread used: 2.60m



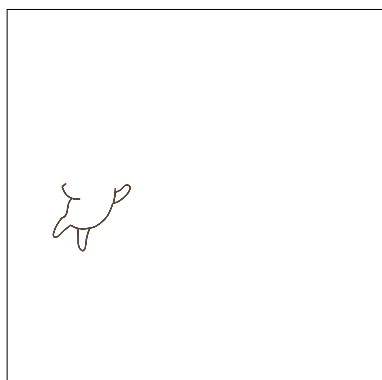
Stop #: 49  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 226  
Thread used: 0.94m



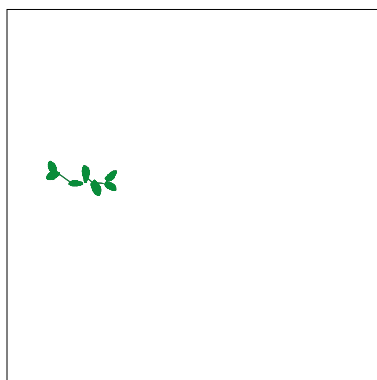
Stop #: 50  
Element:  
Code: 1004  
Name: Natural White  
Chart: Madeira Classic 40  
Stitches: 1,185  
Thread used: 6.67m



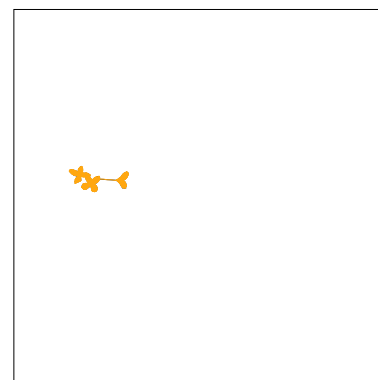
Stop #: 51  
Element:  
Code: 1127  
Name: Loofah  
Chart: Madeira Classic 40  
Stitches: 183  
Thread used: 0.88m



Stop #: 52  
Element:  
Code: 1336  
Name: Saddle Brown  
Chart: Madeira Classic 40  
Stitches: 223  
Thread used: 0.87m



Stop #: 53  
Element:  
Code: 1051  
Name: Bell Pepper  
Chart: Madeira Classic 40  
Stitches: 346  
Thread used: 1.71m



Stop #: 54  
Element:  
Code: 1437  
Name:  
Chart: Madeira Classic 40  
Stitches: 355  
Thread used: 1.52m

**Color Film**

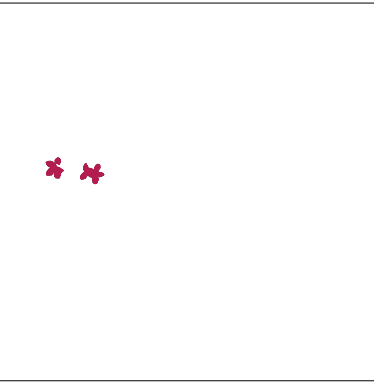
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**\*PIG 6X6\***

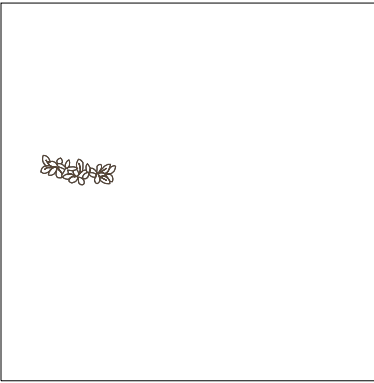
Design: **Pig 6x6**

Title:

Stitches: 29,625  
 Height: 105.9 mm  
 Width: 152.0 mm  
 Colors: 13  
 Colorway: Colorway 1  
 Zoom: 0.31



Stop #: 55  
 Element:  
 Code: 1187  
 Name: Orchid  
 Chart: Madeira Classic 40  
 Stitches: 382  
 Thread used: 1.62m



Stop #: 56  
 Element:  
 Code: 1336  
 Name: Saddle Brown  
 Chart: Madeira Classic 40  
 Stitches: 321  
 Thread used: 1.06m