

Production Worksheet

Wilcom EmbroideryStudio - Designing

HORSE WITH MEN 4X4

Design: **Horse with Men 4x4**

Title:

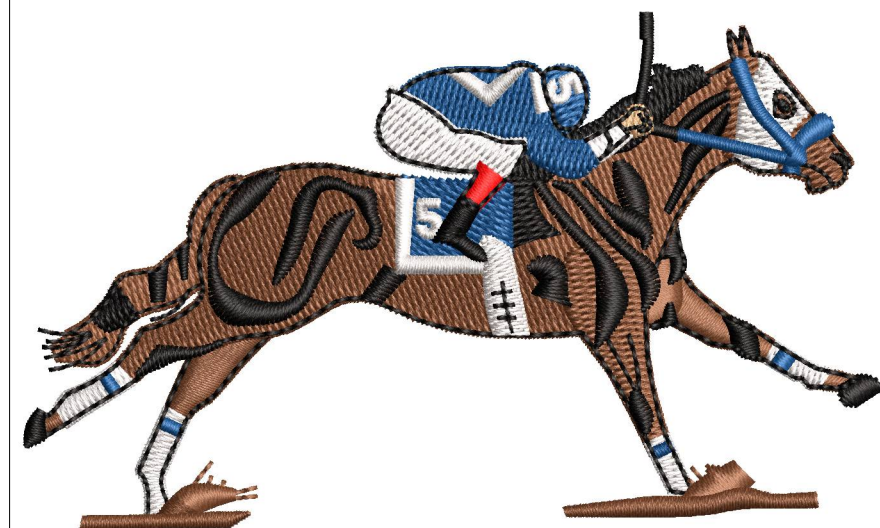
Stitches: 11,863
Height: 57.2 mm
Width: 95.0 mm
Colors: 6
Colorway: Colorway 1
Zoom: 1.20



Machine format: Tajima
Color changes: 20
Stops: 21
Trims: 48
Left: 47.5 mm
Right: 47.5 mm
Up: 28.5 mm
Down: 28.7 mm
EndX: 0.0 mm
EndY: 0.0 mm
Area: 5430.0 mm²
Max stitch: 9.8 mm
Min stitch: 0.1 mm
Max jump: 6.8 mm

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	1		539	1258	Grizzly Bear	Madeira Classic 40
2.	4		911	1003	Cream White	Madeira Classic 40
3.	2		970	1134	Royal Blue	Madeira Classic 40
4.	3		1,435	1000	Black	Madeira Classic 40
5.	1		1,896	1258	Grizzly Bear	Madeira Classic 40
6.	3		2,143	1000	Black	Madeira Classic 40
7.	1		5,418	1258	Grizzly Bear	Madeira Classic 40
8.	4		5,703	1003	Cream White	Madeira Classic 40
9.	2		5,764	1134	Royal Blue	Madeira Classic 40
10.	3		6,145	1000	Black	Madeira Classic 40
11.	1		6,647	1258	Grizzly Bear	Madeira Classic 40
12.	4		6,868	1003	Cream White	Madeira Classic 40
13.	3		8,613	1000	Black	Madeira Classic 40
14.	2		8,888	1134	Royal Blue	Madeira Classic 40
15.	3		9,025	1000	Black	Madeira Classic 40
16.	5		9,084	1026	Orange Sorbet	Madeira Classic 40
17.	2		10,010	1134	Royal Blue	Madeira Classic 40
18.	4		10,950	1003	Cream White	Madeira Classic 40
19.	6		10,993	1037	Red	Madeira Classic 40
20.	3		11,365	1000	Black	Madeira Classic 40
21.	1		11,861	1258	Grizzly Bear	Madeira Classic 40



Color Film

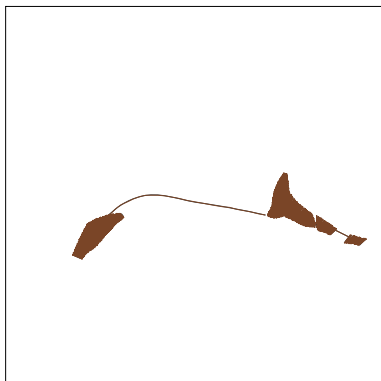
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HORSE WITH MEN 4X4

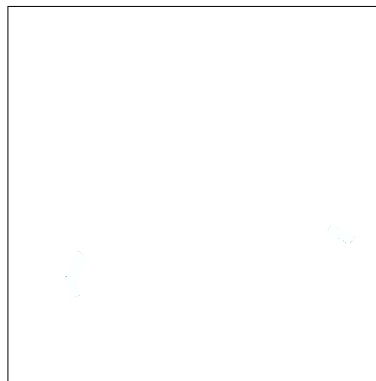
Design: **Horse with Men 4x4**

Title:

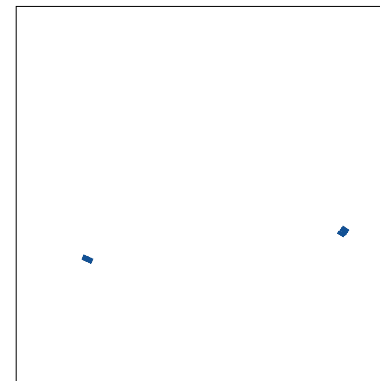
Stitches: 11,863
Height: 57.2 mm
Width: 95.0 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.50



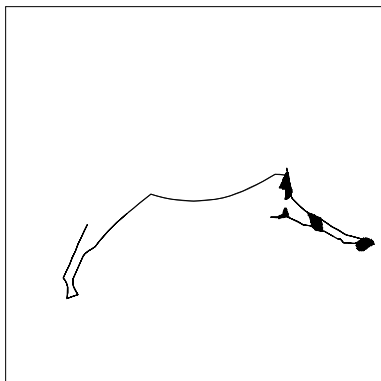
Stop #: 1
Element:
Code: 1258
Name: Grizzly Bear
Chart: Madeira Classic 40
Stitches: 539
Thread used: 3.54m



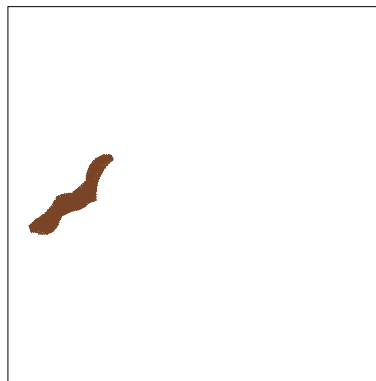
Stop #: 2
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 372
Thread used: 1.40m



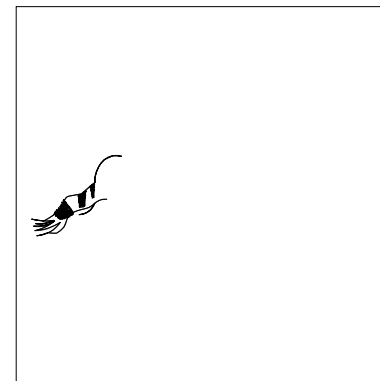
Stop #: 3
Element:
Code: 1134
Name: Royal Blue
Chart: Madeira Classic 40
Stitches: 59
Thread used: 0.22m



Stop #: 4
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 465
Thread used: 1.88m



Stop #: 5
Element:
Code: 1258
Name: Grizzly Bear
Chart: Madeira Classic 40
Stitches: 461
Thread used: 2.22m



Stop #: 6
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 247
Thread used: 0.96m

Color Film

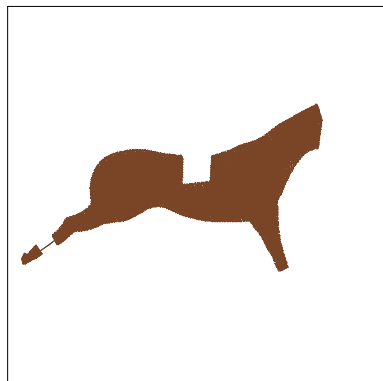
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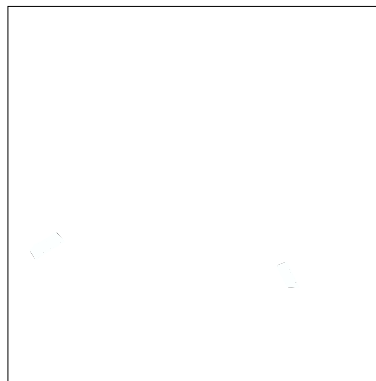
Design: **Horse with Men 4x4**

Title:

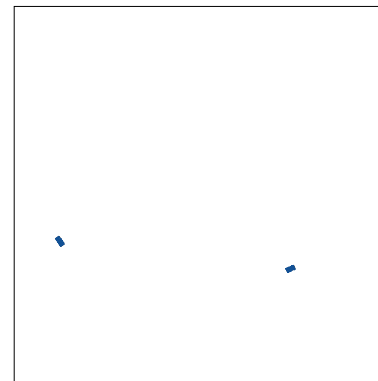
Stitches: 11,863
Height: 57.2 mm
Width: 95.0 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.50



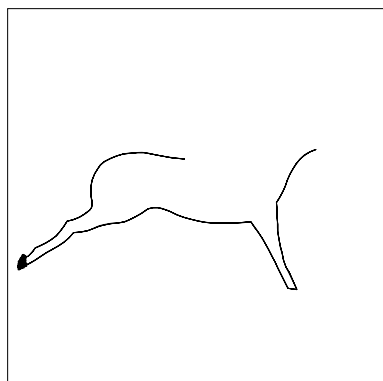
Stop #: 7
Element:
Code: 1258
Name: Grizzly Bear
Chart: Madeira Classic 40
Stitches: 3,275
Thread used: 18.66m



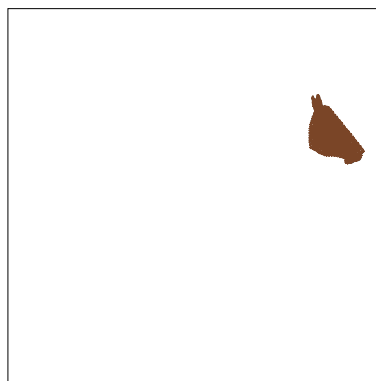
Stop #: 8
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 285
Thread used: 1.13m



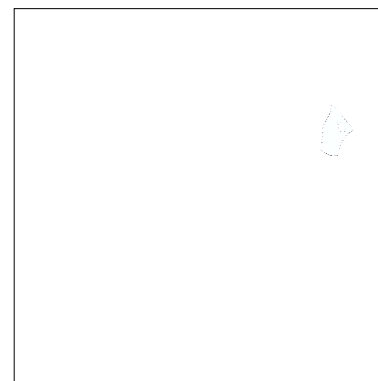
Stop #: 9
Element:
Code: 1134
Name: Royal Blue
Chart: Madeira Classic 40
Stitches: 61
Thread used: 0.21m



Stop #: 10
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 381
Thread used: 1.61m



Stop #: 11
Element:
Code: 1258
Name: Grizzly Bear
Chart: Madeira Classic 40
Stitches: 502
Thread used: 2.58m



Stop #: 12
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 221
Thread used: 0.93m

Color Film

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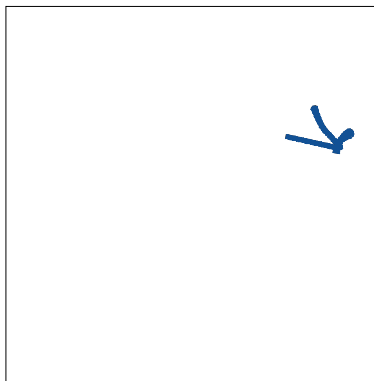
Design: **Horse with Men 4x4**

Title:

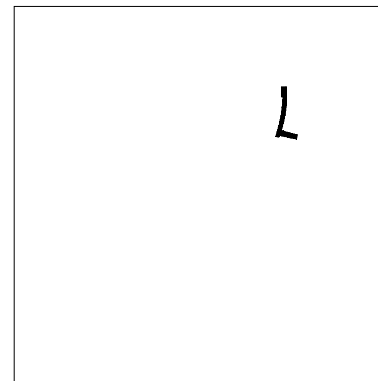
Stitches: 11,863
Height: 57.2 mm
Width: 95.0 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.50



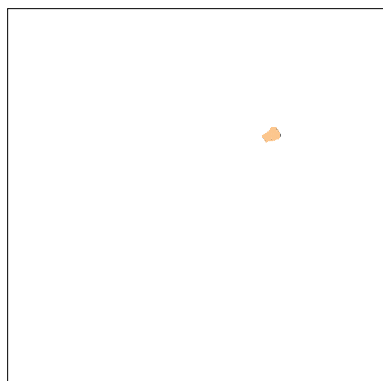
Stop #: 13
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 1,745
Thread used: 7.47m



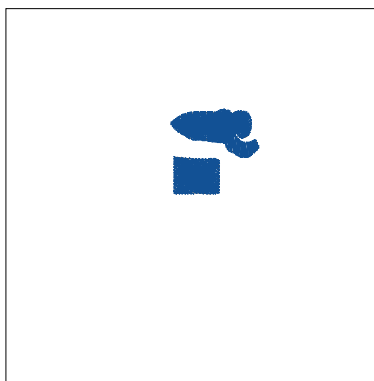
Stop #: 14
Element:
Code: 1134
Name: Royal Blue
Chart: Madeira Classic 40
Stitches: 275
Thread used: 1.13m



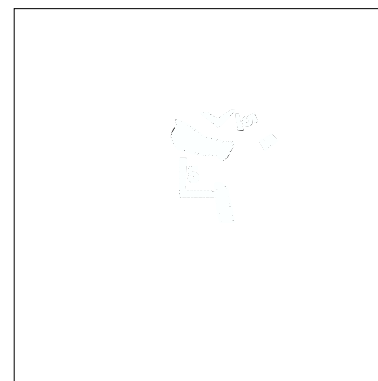
Stop #: 15
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 137
Thread used: 0.51m



Stop #: 16
Element:
Code: 1026
Name: Orange Sorbet
Chart: Madeira Classic 40
Stitches: 59
Thread used: 0.22m



Stop #: 17
Element:
Code: 1134
Name: Royal Blue
Chart: Madeira Classic 40
Stitches: 926
Thread used: 4.78m



Stop #: 18
Element:
Code: 1003
Name: Cream White
Chart: Madeira Classic 40
Stitches: 940
Thread used: 4.05m

Color Film

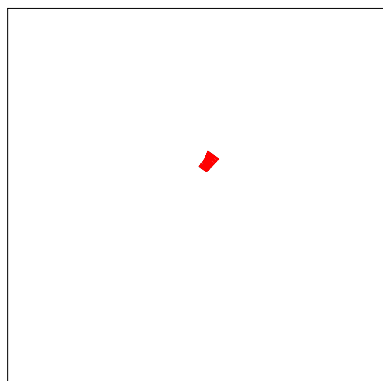
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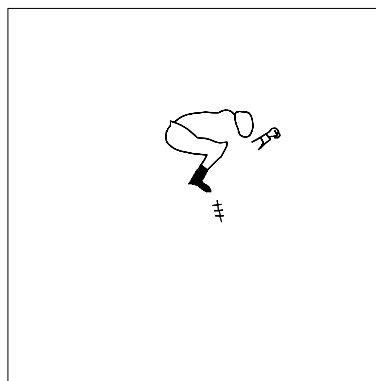
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Title:

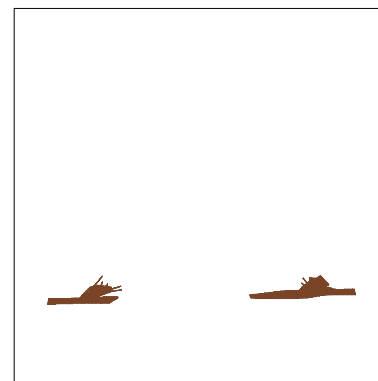
Stitches: 11,863
Height: 57.2 mm
Width: 95.0 mm
Colors: 6
Colorway: Colorway 1
Zoom: 0.50



Stop #: 19
Element:
Code: 1037
Name: Red
Chart: Madeira Classic 40
Stitches: 43
Thread used: 0.24m



Stop #: 20
Element:
Code: 1000
Name: Black
Chart: Madeira Classic 40
Stitches: 372
Thread used: 1.41m



Stop #: 21
Element:
Code: 1258
Name: Grizzly Bear
Chart: Madeira Classic 40
Stitches: 496
Thread used: 2.31m